

Date: Friday, 01/08/2008 2:36:41 PM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: SEAT SUPPORT ASSEMBLY	
Job Number	: 40877-2		Part Number	: D3784041	
Estimate Number	: 13327		Drawing Number	: D3784 REV B	
P.O. Number	:		Project Number	:	
This Issue	: 01/08/2008	S.O. No. :	Drawing Revision	: B	
Prsht Rev.	:	NC	Material	:	
First Issue	: 31/07/2008	Type	Due Date	: 08/08/2008	Qty: 10
Previous Run	:	SMALL /MED FAB	Um:	Each	
Written By	:				
Checked & Approved By	: JCU 02.8.0				
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-07-18 revB as per dwg DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
2.0	D37701	Tube
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Tube batch: B 40978		
3.0	D3763041	End Fitting Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) End Fitting Assembly batch: B 40859		
4.0	D3763045	End Fitting Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) End Fitting Assembly batch: B 40964 (4) B 40967 (4) B 40687 (2) B		
5.0	AN52510R20	Screw
Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s) Screw batch: B 40859		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SEAT SUPPORT ASSEMBLY

Job Number: 40877

Part Number: D3784041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Washer

batch: M105793

(or NAS1149D0332J) batch:

SB

7.0 MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

batch: M108747

SB 08/08/22 (10)

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

SB 08/08/22 (10)

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/08/22 (10)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location:

PP 8/1/26

①

11.0 QC21

FINAL INSPECTION/W/O RELEASE



08/08/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08.08.26

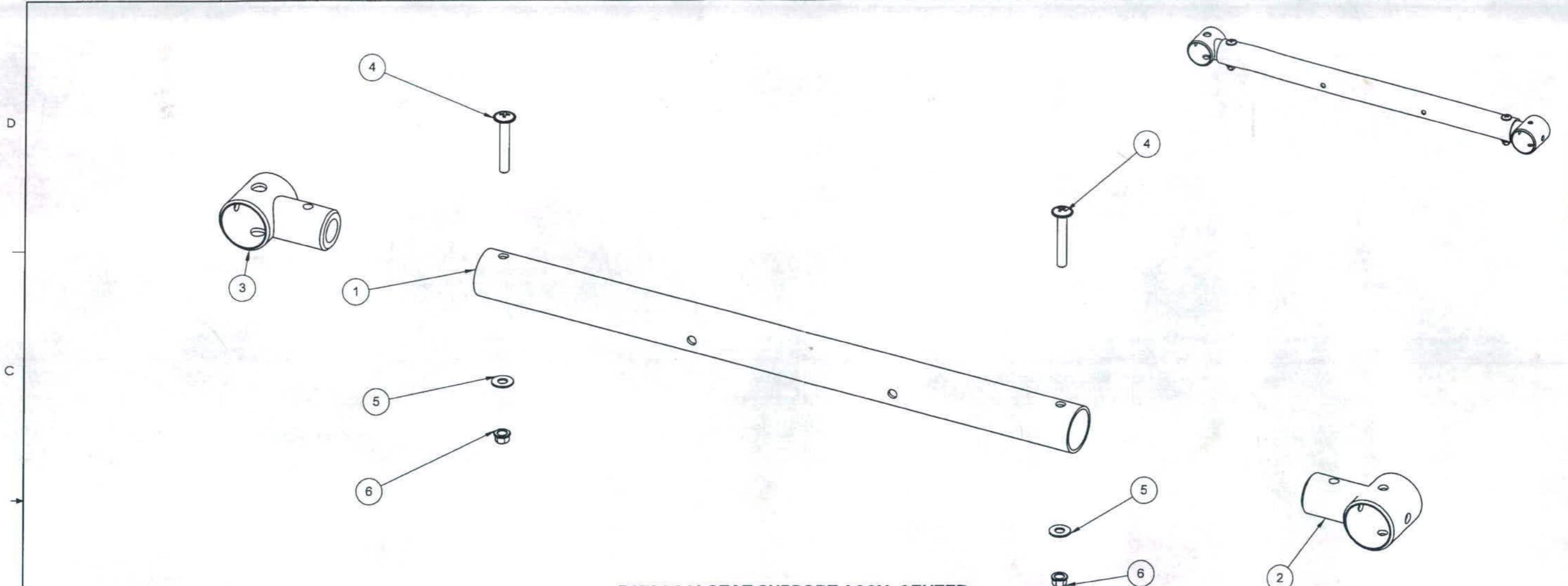
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3784-041 SEAT SUPPORT ASSY, CENTER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3763-041	END FITTING ASSY	1
3	D3763-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

B
B
B
B

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

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WITHOUT NOTICE
WORK ORDER
NO. 40877

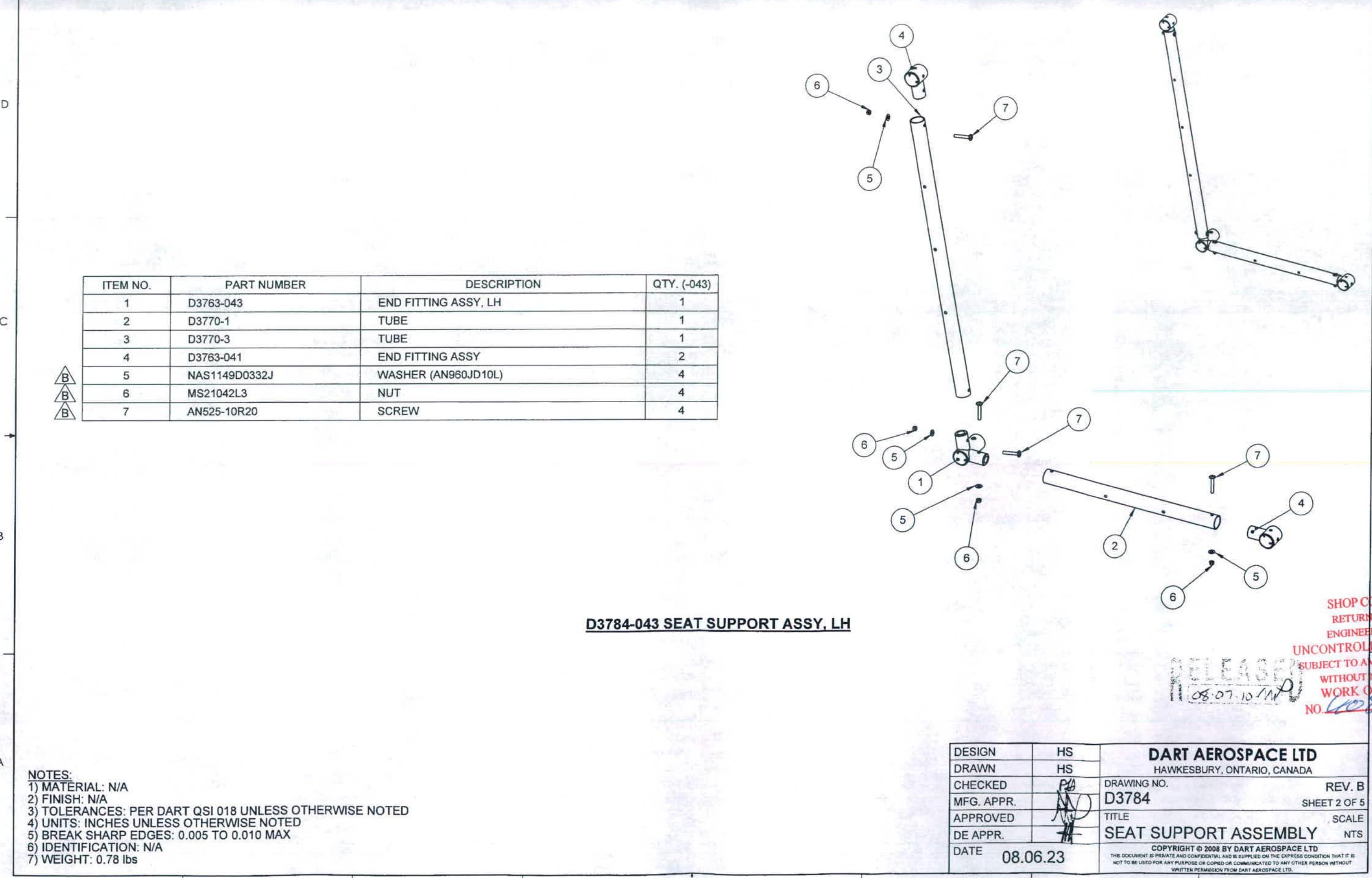
B	HARDWARE CHANGE, ASSY CHANGE		HS	08.06.23
A	NEW ISSUE		HS	08.06.04
REV.	DESCRIPTION			
DESIGN	HS	DART AEROSPACE LTD		
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<u>PT</u>	DRAWING NO.	REV. B	
MFG. APPR.	<u>NA</u>	D3784	SHEET 1 OF 5	
APPROVED	<u>NA</u>	TITLE	SCALE	
DE APPR.	<u>NA</u>	SEAT SUPPORT ASSEMBLY	NTS	
DATE	08.06.23			

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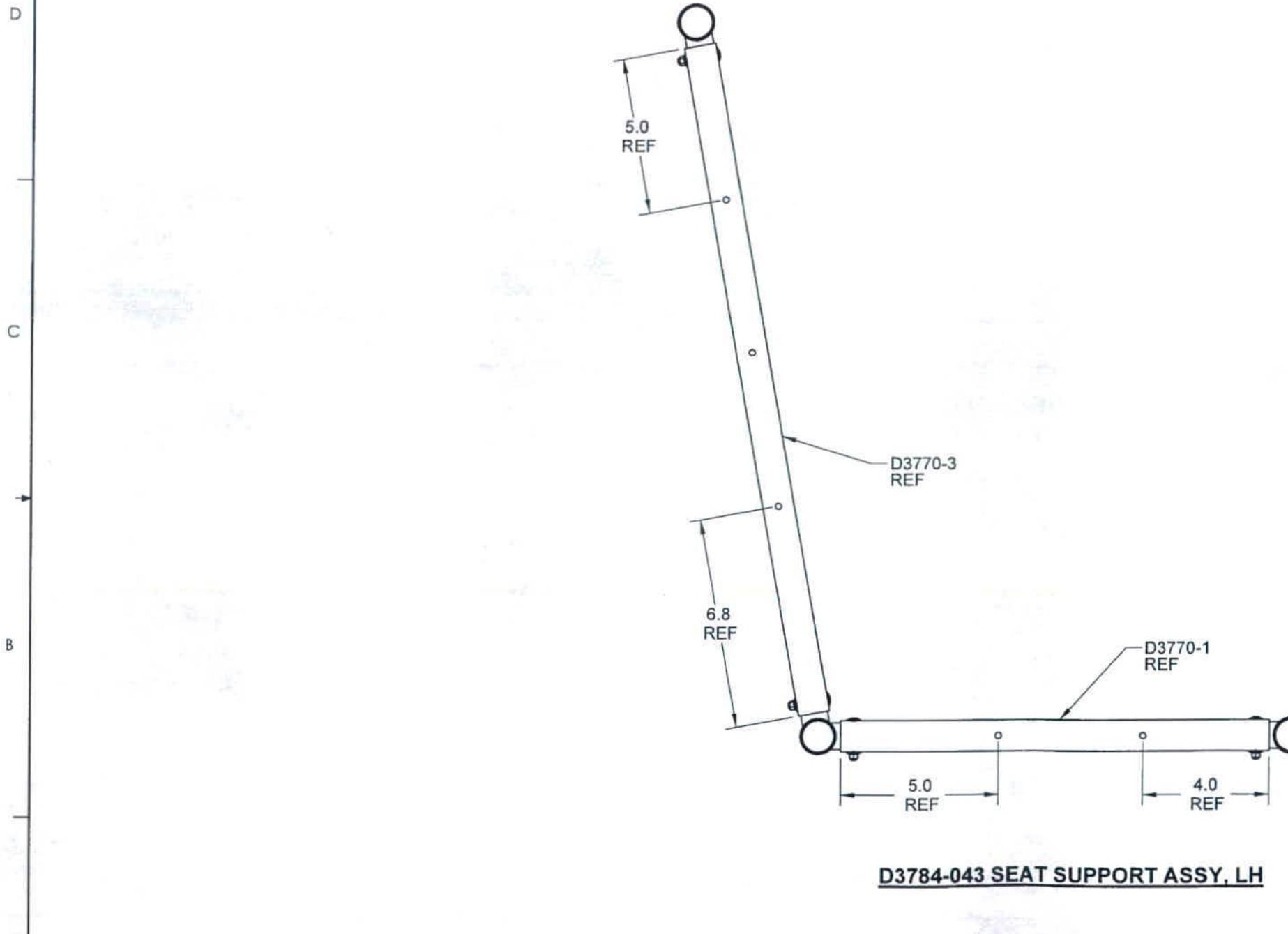


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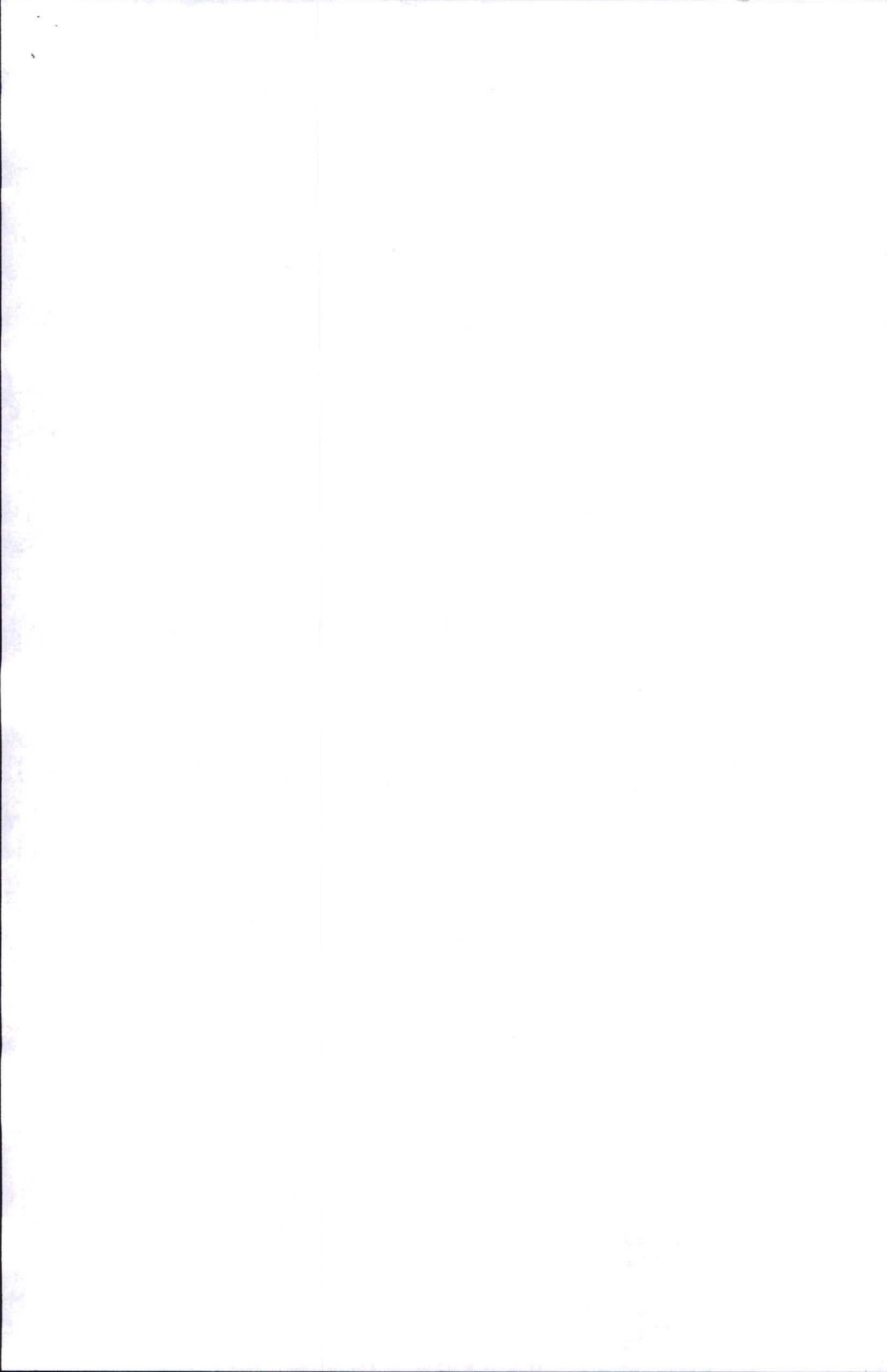


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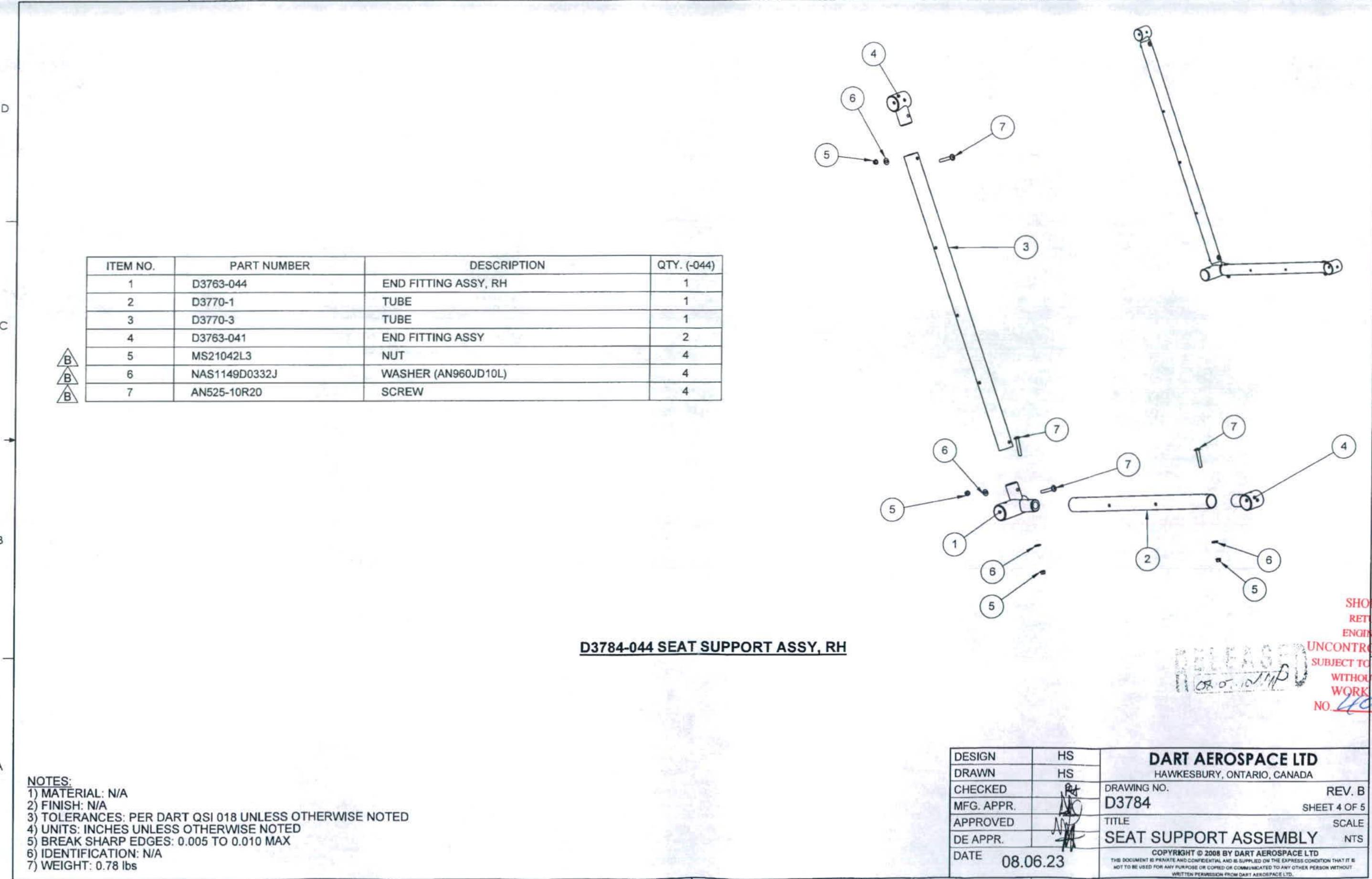
08.07.10 11:19

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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>PS</i>	DRAWING NO.
MFG. APPR.		REV. B
APPROVED	<i>PS</i>	D3784
DE APPR.	<i>PS</i>	SHEET 3 OF 5
DATE	08.06.23	TITLE
		SCALE
		NTS
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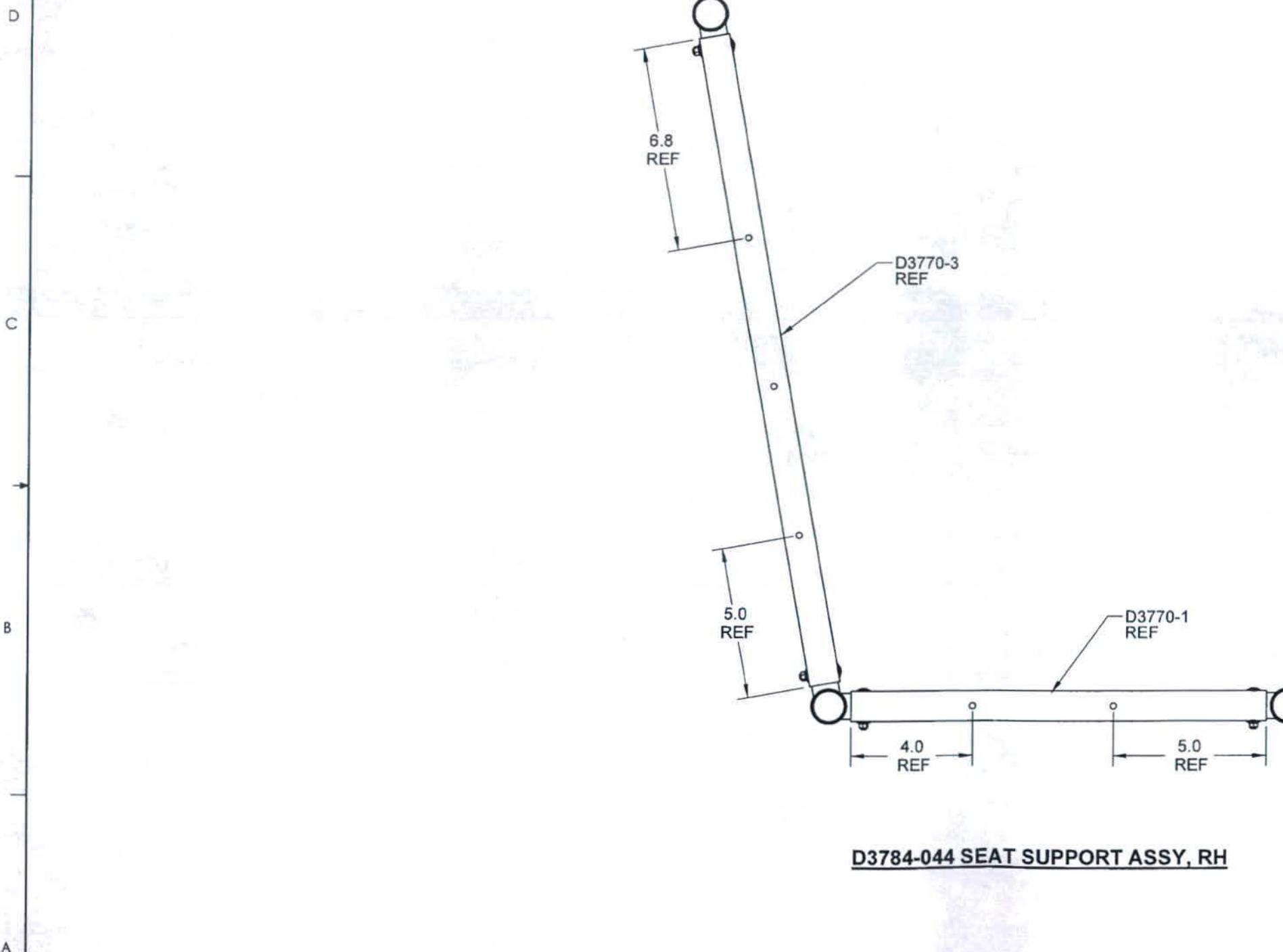


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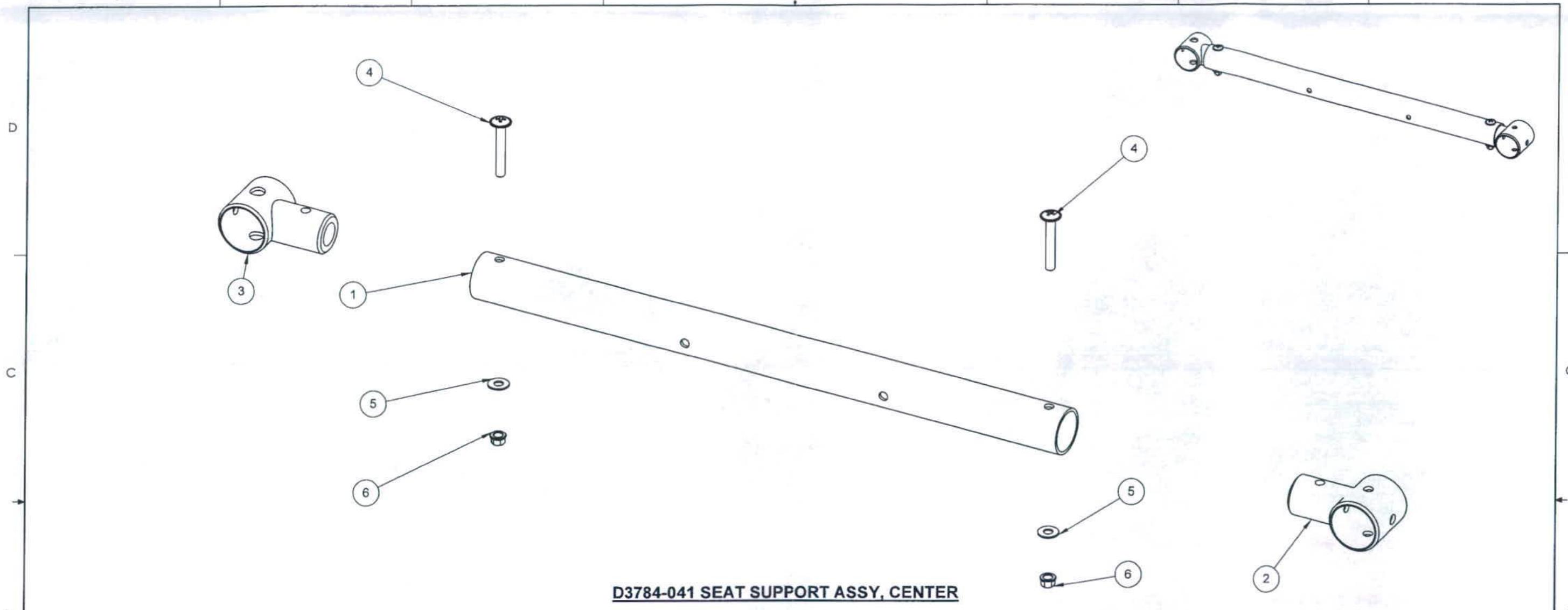


D3784-044 SEAT SUPPORT ASSY, RH

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NO. 40877

DESIGN	HS	DART AEROSPACE LTD
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CHECKED	PF	DRAWING NO.
MFG. APPR.	M	D3784
APPROVED	MM	REV. B
DE APPR.	MM	SHEET 5 OF 5
DATE	08.06.23	TITLE
		SCALE
		NTS
		SEAT SUPPORT ASSEMBLY
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8 7 6 5 4 3 2 1



D3784-041 SEAT SUPPORT ASSY, CENTER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3763-041	END FITTING ASSY	1
3	D3763-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

B
B
B
B

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.31 lbs

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WORK ORDER
NO. 10877

B	HARDWARE CHANGE, ASSY CHANGE		HS	08.06.23	
A	NEW ISSUE		HS	08.06.04	
REV.	DESCRIPTION		BY	DATE	
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. D3784 SHEET 1 OF 5	REV. B	
DRAWN	HS				
CHECKED	PT				
MFG. APPR.	NA				
APPROVED	W				
DE APPR.	W				
DATE	08.06.23	TITLE SEAT SUPPORT ASSEMBLY NTS		SCALE NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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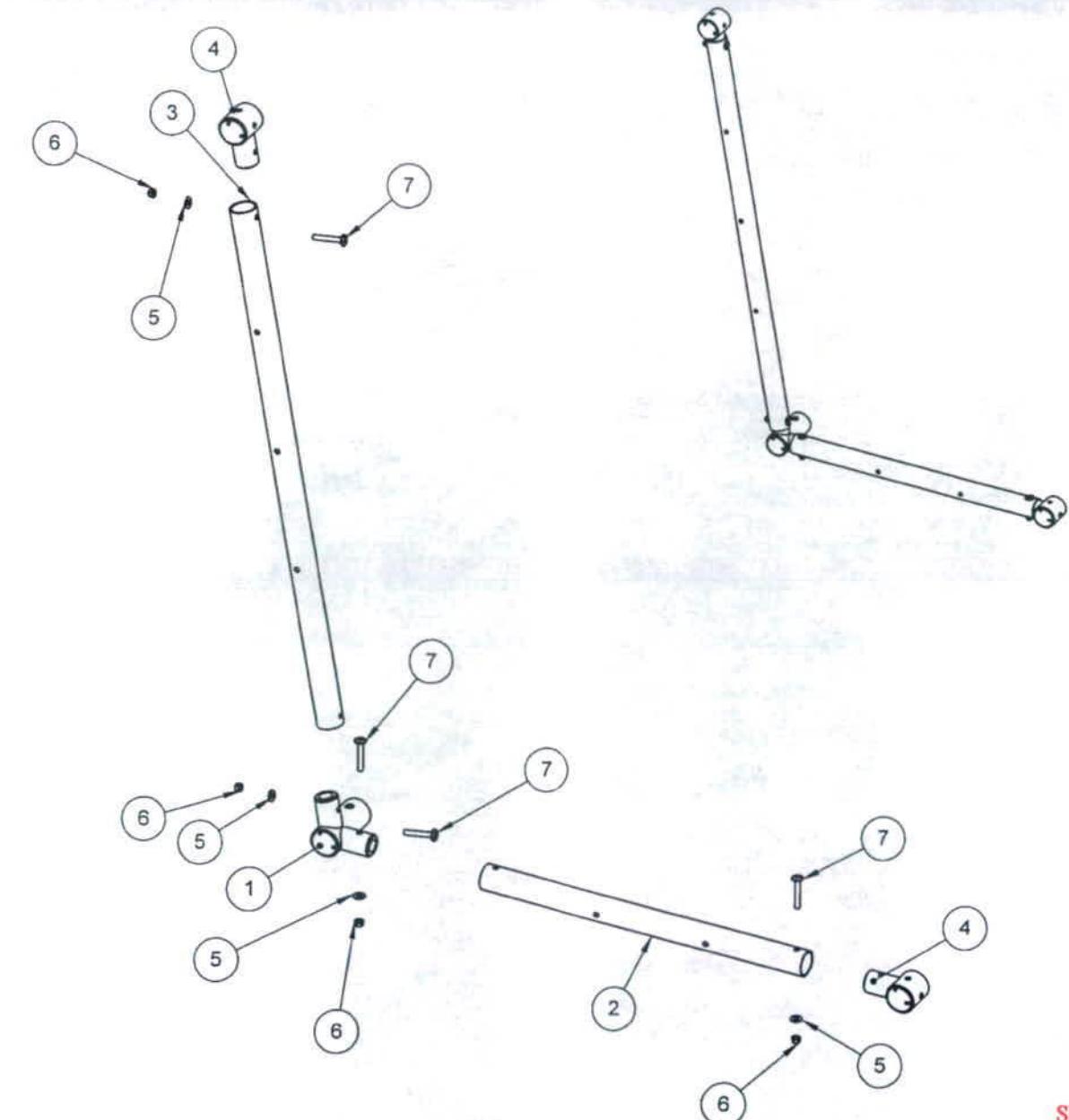
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A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

B
B
B

D3784-043 SEAT SUPPORT ASSY, LH



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NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.78 lbs

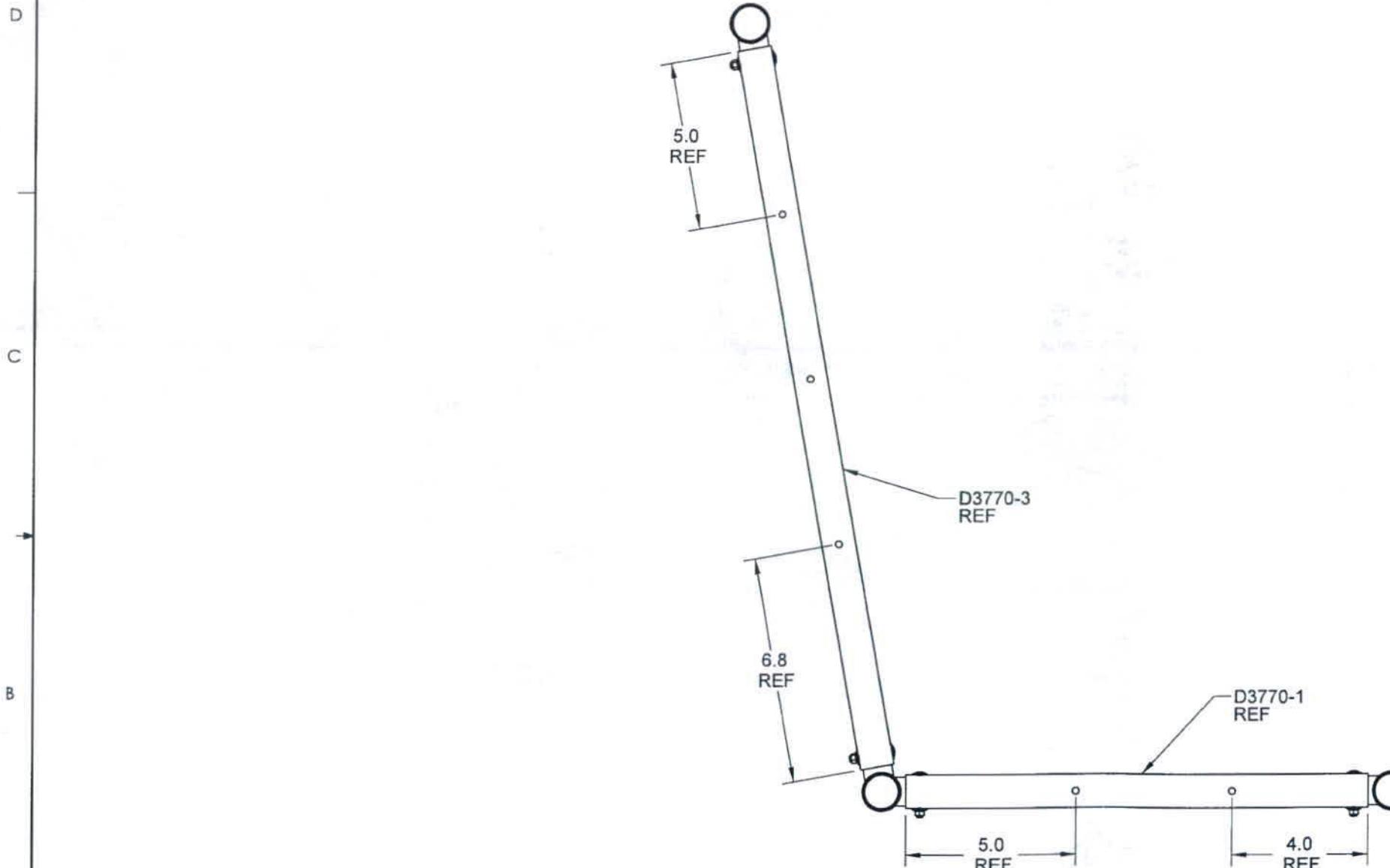
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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PA	DRAWING NO.	
MFG. APPR.	AP	D3784	REV. B
APPROVED	AP	SHEET 2 OF 5	
DE APPR.	AP	TITLE	SCALE
DATE	08.06.23	SEAT SUPPORT ASSEMBLY	NTS

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8 7 6 5 4 3 2 1



D3784-043 SEAT SUPPORT ASSY, LH

08.07.10 MP
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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PS	DRAWING NO.	
MFG. APPR.		D3784	REV. B
APPROVED	MP	SHEET 3 OF 5	
DE APPR.		TITLE	SCALE
DATE	08.06.23	SEAT SUPPORT ASSEMBLY	NTS

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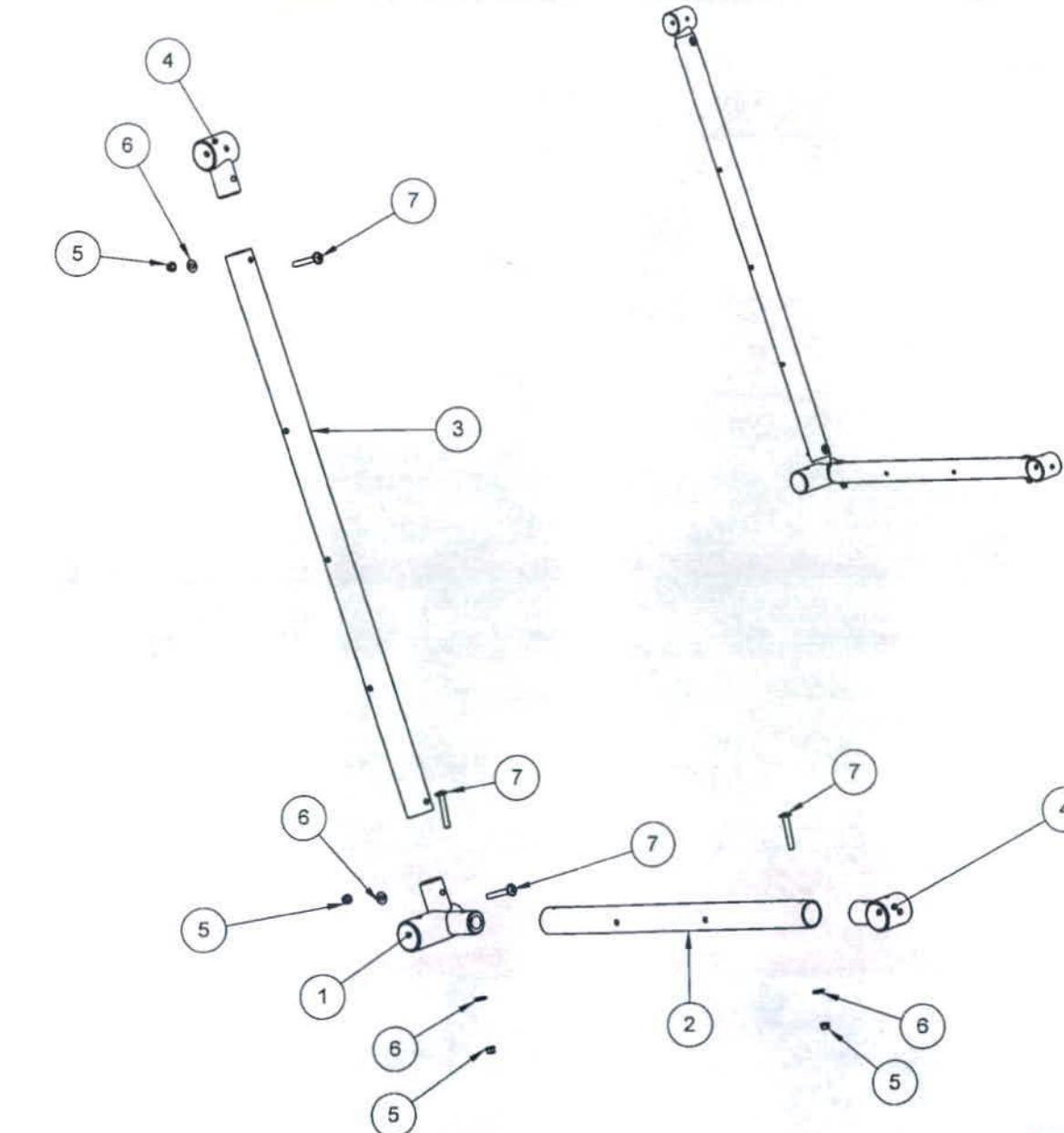
A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1149D0332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4

B

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D3784-044 SEAT SUPPORT ASSY, RH

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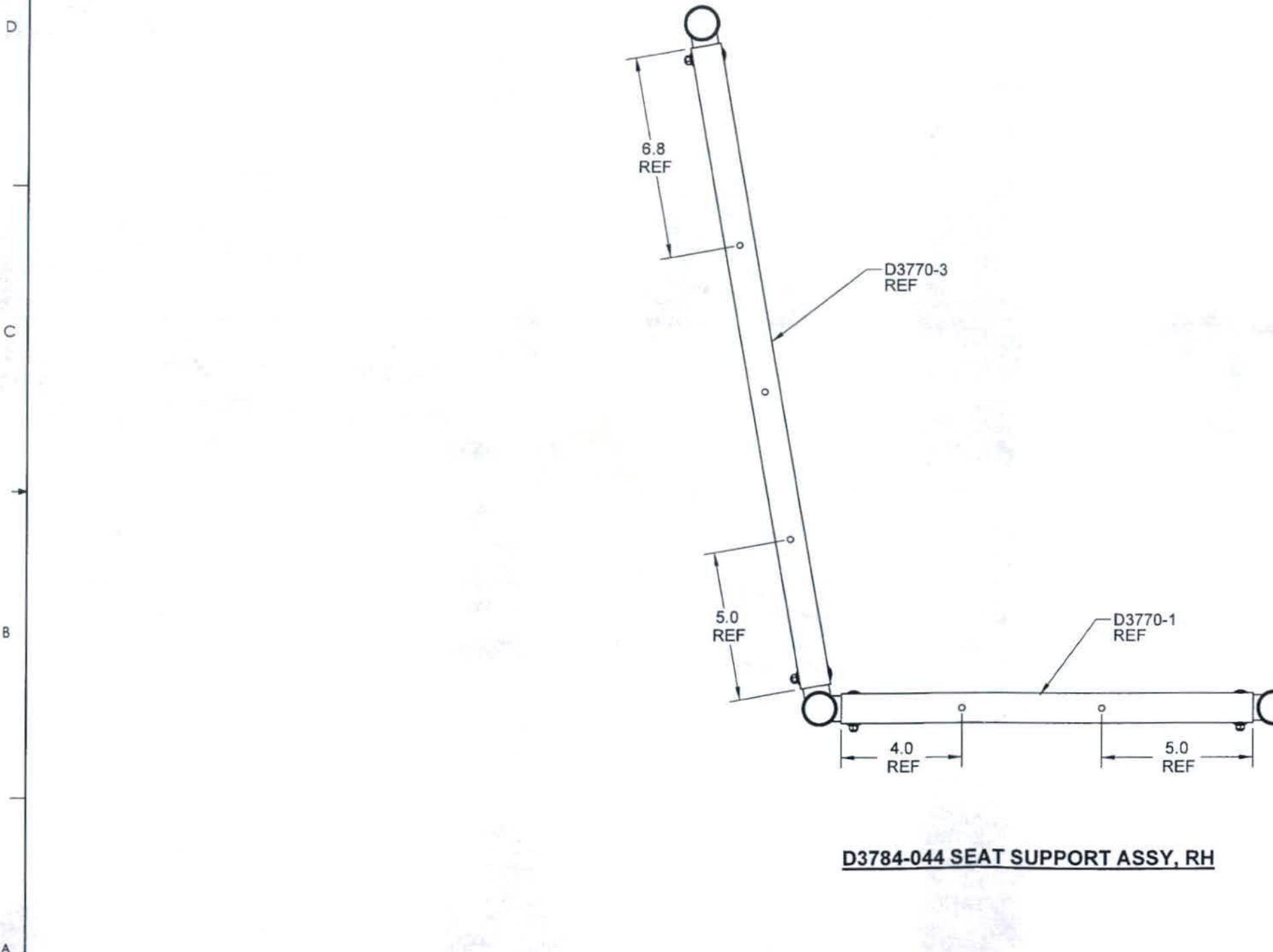
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	<u>PT</u>	
MFG. APPR.	<u>NA</u>	
APPROVED	<u>NA</u>	
DE APPR.	<u>NA</u>	
DATE	08.06.23	

DRAWING NO. D3784 REV. B SHEET 4 OF 5
TITLE SEAT SUPPORT ASSEMBLY SCALE NTS
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8 7 6 5 4 3 2 1



D3784-044 SEAT SUPPORT ASSY, RH

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08-07-10
MIA

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NO. 10877

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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PF	DRAWING NO.	REV. B
MFG. APPR.	M	D3784	SHEET 5 OF 5
APPROVED	MM	TITLE	SCALE
DE APPR.	MM	SEAT SUPPORT ASSEMBLY	NTS
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